

# **Product Information**

Version: 4 PI GLOB EN 11-02-2016

### Description

HANNILASE® XP 750 is a microbial coagulant, mucorpepsin, produced by submerged fermentation on a vegetable substrate with a select strain of the fungus *Rhizomucor miehei* kept under contained conditions and not present in the final product. The product contains milk-clotting enzymes which are active on kappa-casein, resulting in curd formation. It is widely used in the cheese industry as an alternative to bovine/calf rennet and Fermentation Produced Chymosin (FPC). The high unspecific proteolitic activity of *Rhizomucor miehei* has significant influence on yield, flavor and texture development of cheeses compared to calf- and fermentation-produced chymosin.

Material No: 706293 Size 5 US GAL

Size 5 US GAL Storage temp: 0 - 8 °C / 32 - 46 °F

Type Jerry can Conditions: Protect from light . Keep closed in the

original container.

### Shelf life

12 months from quality release when stored according to the recommended storage conditions. The shelf life is limited to 3 months after opening, provided the product is maintained according to the recommended storage conditions.

### Transport condition

The product should be transported between -5 and 20 °C / 23 and 68 °F with a maximum transit time of 7 days outside this interval. Prolonged exposure to heat above this temperature may influence the shelf life and activity of the product.

### Patent information\*

Patented

#### **Application**

HANNILASE® XP 750 can be used for producing any type of cheese: hard, semi-hard, soft, mold-ripened, low-fat and ingredient cheeses. This product is also suitable for vegetarian cheeses. However, due to high unspecific proteolitic activity, the use of this product is ideally suited for producing young cheeses and is not recommended for cheese makers looking for high yield or for mature cheeses without bitterness.

### Dosage

### 33-66 IMCU/I milk

The correct dosage of coagulants depends on the following factors: cheese type, temperature and pH of the cheese milk, characteristics of cultures and dosage of CaCl<sub>2</sub> and NaCl. Factors may vary according to country, dairy and day. Therefore, exact dosage should be optimized to local conditions. Due to the presence of an inhibitor in some colostrum, the dosage of *Rhizomucor miehei* coagulants may have to be increased by 20% or more in raw milk if colostrum is present. Alternatively, the use of CHY-MAX® M may be considered.

#### Directions for use

Heat the milk to the desired renneting temperature. It is recommended to dilute 1 part of coagulant in 5-15 parts of water prior to use. Dilution water must have a pH <6.4 and be free of chlorine. If pH and chlorine are not under control, we recommend to mix 80% of cold water with 20% of cold milk, and use this solution for dilution. The diluted coagulant should be added immediately to the milk while stirring for 2-3 minutes to distribute the coagulant properly in the cheesemilk.

#### Composition

Water, Sodium chloride, Mucorpepsin, Sodium benzoate E211 (<1%), Caramel Color (E150d)

### Specification

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**Properties** 

Average activity: 750 IMCU/ml Guaranteed activity: >= 710,0 IMCUML

Guaranteed activity is the minimum activity at best-before date.

Content

Enzyme type: Mucorpepsin, Type XP Enzymatic composition: 100 % mucorpepsin

**Physical Properties** 

Color:Light amberForm:LiquidSolubility:Water solubleOdor:CharacteristicpH:4,50 - 5,50Density:1,07 - 1,13

The product may exhibit batch-to-batch color variations. This has no influence on the activity.

Formulation

Sodium chloride (w/v): >= 10,0 % Sodium benzoate (w/v): <1,0 %

Microbiological quality

Aerobic plate count:< 100 cfu/ml</td>Yeast and mould:< 10 cfu/ml</td>Coliform bacteria:< 10 cfu/ml</td>Escherichia coli:Absent in 1mlSalmonella spp.:Absent in 25mlListeria monocytogenes:Absent in 25ml

Coagulase-positive Absent in 10ml

staphylococci:

Conformity

Amylase: Negative Lipase: Below detection

Amylase and Lipase are tested in 200 IMCU

#### Comments

Methods are available on request.

Our fermentation produced enzymes are tested for the relevant mycotoxins and metabolites according to JECFA's General Specifications for Enzymes.

This product complies with the recommended purity specifications for food-grade enzymes given by the Joint FAO/WHO Expert Committee on Food Additives (JECFA) and the Food Chemical Codex (FCC) with heavy metal specifications for Lead ( $\leq 5$  ppm), Cadmium ( $\leq 0.5$  ppm), Mercury ( $\leq 0.5$  ppm) and Arsenic ( $\leq 3$  ppm).

### Certificate of Analysis

A Certificate of Analysis (CoA) will normally accompany the goods.

#### **Technical Data**

### Temperature

The relative activity of different coagulants depends on the temperature. For this product, the temperature optimum is approximately  $36-41^{\circ}\text{C} / 97^{\circ}\text{F}-106^{\circ}\text{F}$ .

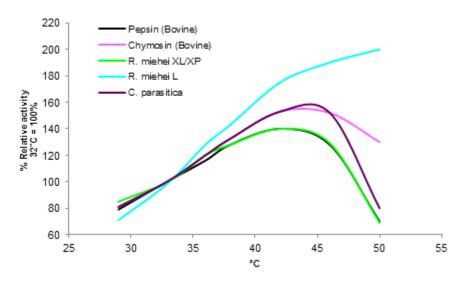
Influence of temperature on clotting activity of different coagulants

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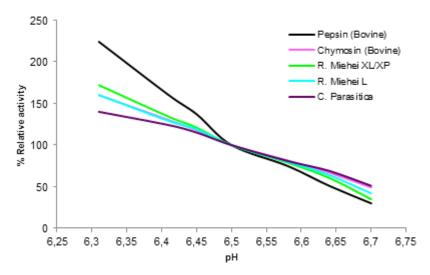
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pH
The activity of coagulants is pH dependent; the lower the pH, the higher the activity.

Influence of pH on clotting activity of different coagulants



### Calcium

The addition of calcium chloride to milk increases the activity of coagulants due to a decrease in pH and also has an effect on aggregation. Excessive use of calcium chloride may induce bitterness in the cheese.

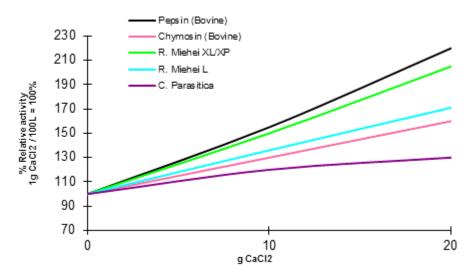
Influence of CaCl<sub>2</sub> on clotting activity of different coagulants

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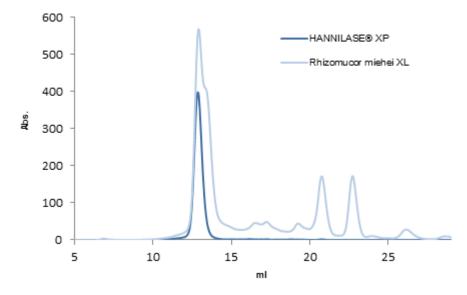


Stability
Residual milk clotting activity in whey following pasteurization for 15 seconds at pH > 6.0 and a temperature of 72°C/162°F:

NATUREN® Stabo	> 5%	HANNILASE® L	> 30%	CHY-MAX®	< 1%
NATUREN® Stamix	> 2%	HANNILASE® XP	< 1%	CHY-MAX® M	< 1%
NATUREN® Premium	< 2%	HANNILASE® XL	< 2%	CHY-MAX® Special	< 1%
NATUREN® Extra	< 2%	THERMOLASE®	< 1%		

#### Purity

The novel purification process used in the production of HANNILASE® XP permits the production of a highly purified enzyme. This purification eliminates all residues of lipases and starch-degrading enzymes usually present in other commercial *Rhizomucor miehei* XL-type coagulants.



### Technical support

Chr. Hansen's Application and Product Development Laboratories and personnel are available if you need further information.



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### **Dietary Information**

Kosher: Kosher Pareve Excl. Passover

Halal: Certified Vegetarian: Yes VLOG: Certified

### Handling precautions

For detailed handling information, please refer to the appropriate Safety Data Sheet. Enzymes may cause irritation upon inhalation or skin contact among sensitive individuals. The use of personal protection equipments such as gloves, goggles and respiratory equipment can prevent sensitisation. For additional guidelines refer to 'Guide to the safe handling of microbial enzymes preparations' published by the Association of Manufacturers and Formulators of Enzyme Products (AMFEP) and 'Working Safely With Enzymes' by the Enzyme Technical Association (ETA).

According to EU legislation, disposal of packaging material of this product should be treated as hazardous waste. Alternatively, or for non EU countries, packaging may be disposed of as normal waste by rinsing with plenty of water to ensure no enzyme residues are present.

### Legislation

This product complies with JECFA- (FAO/WHO) and FCC-recommended specifications for food-grade enzymes. The application of enzymes in food processing is governed by general food laws and by Reg. (EC) No 1332/2008. However, the approval system provided by Reg. 1332/2008 is not yet fully operational. Chr. Hansen A/S will ensure EU approval in due time. Meanwhile, please check for local/national rules or regulations as national requirements may apply.

The product is intended for use in food.

#### Labeling

Enzymes, as processing aids, generally do not need to be labeled on the final product. However local legislation and standards of identity for the final product should always be consulted.

### **Trademarks**

Product names, names of concepts, logos, brands and other trademarks referred to in this document, whether or not appearing in large print, bold or with the ® or TM symbol are the property of Chr. Hansen A/S or used under license. Trademarks appearing in this document may not be registered in your country, even if they are marked with an ®.

### \*Patent No.

EP1257562B.

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#### **GMO** Information

In accordance with the legislation in the European Union\* HANNILASE® XP 750 does not contain GMOs and does not contain GMOs and does not contain GM labeled raw materials\*\*. In accordance with European legislation on labeling of final food products\*\* we can inform that the use of HANNILASE® XP 750 does not trigger a GM labeling of the final food product. Chr. Hansen's position on GMO can be found on: www.chr-hansen.com/About us/Policies and positions/Quality and product safety.

Regulation (EC) No 1830/2003 of the European Parliament and of the Council of 22 September 2003 concerning the traceability and labeling of genetically modified organisms and the traceability of food and feed products produced from genetically modified organisms amending Directive 2001/18/EC, and with later amendments.

Allergen Information

Allergen information		
List of common allergens in accordance with the US Food Allergen Labeling and	Present as an	
Consumer Protection Act of 2004 (FALCPA) and EU Regulation 1169/2011/EC with later	ingredient in	
amendments	the product	
Cereals containing gluten* and products thereof	No	
Crustaceans and products thereof	No	
Eggs and products thereof	No	
Fish and products thereof	No	
Peanuts and products thereof	No	
Soybeans and products thereof	No	
Milk and products thereof (including lactose)	No	
Nuts* and products thereof	No	
List of allergens in accordance with EU Regulation 1169/2011/EC only		
Celery and products thereof	No	
Mustard and products thereof	No	
Sesame seeds and products thereof	No	
Lupine and products thereof	No	
Mollusks and products thereof	No	
Sulphur dioxide and sulphites (added) at concentrations of more than		
10 mg/kg or 10 mg/litre expressed as SO <sub>2</sub>	No	

<sup>\*</sup> Please consult the EU Regulation 1169/2011 Annex II for a legal definition of common allergens, see European Union law at: www.eur-lex.europa.eu

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<sup>\*</sup> Directive 2001/18/EC of the European Parliament and of the Council of 12 March 2001 on the deliberate release into the environment of genetically modified organisms with later amendments, and repealing Council Directive 90/220/EEC.

<sup>\*\*</sup> Regulation (EC) No 1829/2003 of the European Parliament and of the Council of 22 September 2003 on genetically modified food and feed with later amendments.